

➤ **SMART Digital
DDA – DDC – DDE**

Modular.
Simple.
Intelligent.



CALL 610-275-4453
DUFFCO.COM
INFO@DUFFCO.COM

SMART Digital

Now it's time to break the barriers of conventional dosing

A new era of dosing technology

Chemistry in water treatment, water and wastewater recycling and disinfection has experienced a huge development during the last years, and this poses a challenge for today's dosing technology. More and more complex applications require intelligent dosing pumps with new drives or new control and adjustment mechanisms to simplify the operators' job.

SMART Digital dosing pumps meet these challenges. They offer state-of-the-art drive technology, new dimensions of user-comfort and intelligent flow control. These features ensure extremely reliable, cost-effective and high-precision processes at an optimum price-performance ratio.

Reliable processes ✓
Unique user-friendliness ✓
Simple Plug'n'Play ✓

Designed to save costs and to protect the environment

In general, the investment for a dosing pump installation is low compared to its life cycle costs. Low operation costs and longer maintenance intervals combined with an extremely high dosing accuracy make SMART Digital the perfect partner for:

- › Saving chemicals with high dosing accuracy and FlowControl
- › Saving energy with latest drive technology and improved electronics
- › Saving maintenance costs thanks to the universal chemical resistance of the full-PTFE diaphragm and Digital Dosing™
- › Saving natural resources with new composite materials and sustainable production processes

Optimal cost control ✓
Environment-friendly ✓



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When you need it now... or don't know how

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Processes

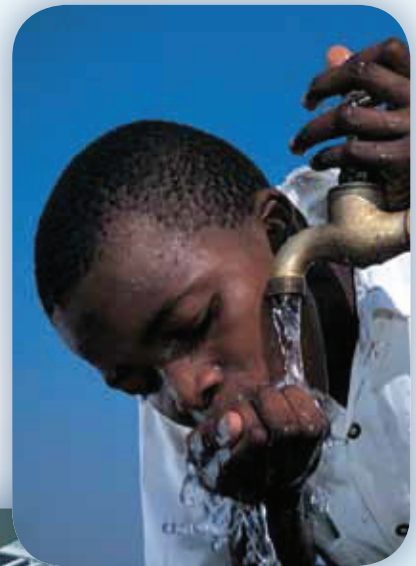
SMART Digital can be used in a wide range of processes...

- › Disinfection
- › pH-adjustment
- › Chemical dosing
- › Cleaning-in-place
- › Biocides
- › Coagulation
- › Precipitation/Flocculation
- › Filtration
- › Reverse osmosis

Application areas

... within a vast field of application areas:

- › Ground water
- › Surface water
- › Drinking water
- › Process water
- › Recreational water
- › Recycle & reuse



SMART Digital The perfect system

Simplicity

Precise and easy setup. Intuitive user interface. **Simple handling and perfect overview and control even from the distance – it's always easy to handle our SMART Digital!**

- › Intuitive and self-explanatory menu
- › Click wheel (turn-and-push knob)
- › Big graphical LCD with four colour “traffic light” concept
- › More than 25 languages



Intelligent and intuitive handling saves time and cost – ensuring a seamless integration in all workflows ✓

Modularity

Requirements change, demands grow, and capacities vary – **SMART Digital fits into every environment and situation!**

- › Turn-down ratio up to 1:3000 with a dosing spectrum of 0.0025 – 30 l per hour
- › Click-stop mounting plate for quick and variable installation
- › Control cube can be positioned in three ways (left, right, front)
- › Using switch-mode power supply, the SMART Digital model DDA is independent from regional voltages

Highest performance in all operating conditions and a flexible concept you can always rely on ✓



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SMART Digital

High performance is our standard

Flow Intelligence

Full control under all conditions. **Highest process reliability – at any time with SMART Digital!**

- › FlowControl with selective fault diagnosis
- › Pressure monitoring
- › Flow measurement
- › AutoFlowAdapt

Groundbreaking flow intelligence guarantees highest process reliability ✓

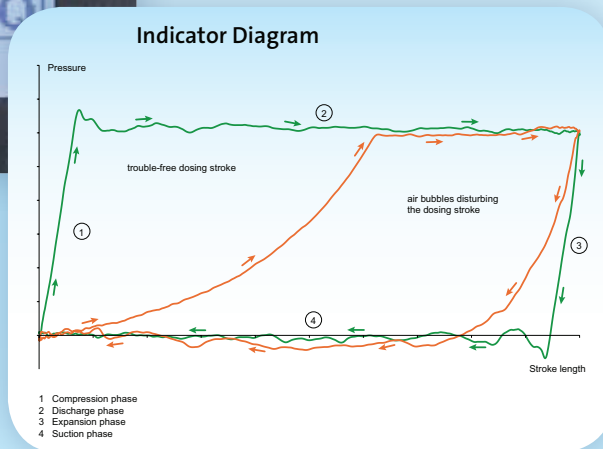
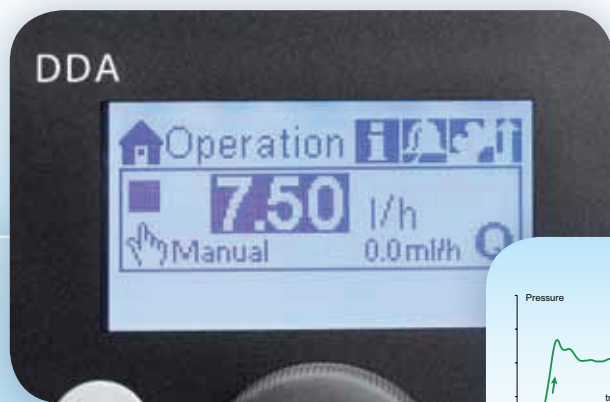
Digital Dosing™

The SMART Digital generation DDA, DDC and DDE with powerful variable-speed stepper motors brings state-of-the-art technology to perfection.

Combined expert knowledge and the new patented solutions set future standards. Traditional technologies such as stroke length/stroke frequency adjustment with synchronous motor or solenoid drive become a thing of the past.

- › Powerful variable-speed stepper motor
- › Internal stroke speed control
- › Turn-down ratio up to 1:3000
- › Always full stroke length – even at small flow rates
- › Smooth, continuous dosing
- › Optimal for degassing liquids
- › SlowMode function for high-viscosity liquids

New patented solutions set future standards ✓



MODULARITY
SIMPLICITY
FLOW INTELLIGENCE

SMART Digital DDA, DDC, DDE

Perfect solutions for vast market segments

DDA

This high-end DDA pump range is designed for complex and demanding applications. Whether degassing liquids, flow rates down to 2.5 ml/h or advanced process control are required, this pump offers the perfect solution:

- › Max. 30 l/h and 16 bar
- › Turn-down ratio 1:3000 (7.5-16) or 1:1000
- › FlowControl with selective fault diagnosis
- › Integrated flow measurement
- › AutoFlowAdapt
- › Auto deaeration also during pump standby
- › Batch modes (timer- or pulse-based)
- › Optional E-box for Profibus DP integration

Please see next page for further details.

DDC

The DDC pump range is the optimum solution for common applications. The easy-to-use interface with the click wheel makes the setup and operation as easy as your car radio system:

- › Max. 15 l/h and 10 bar
- › Turn-down ratio 1:1000
- › Graphical LC display backlit in different colours
- › More than 25 languages
- › Standard operation modes, e.g. pulse and analog
- › SlowMode for high viscosity liquids
- › 2 integrated relay outputs

Please see next page for further details.

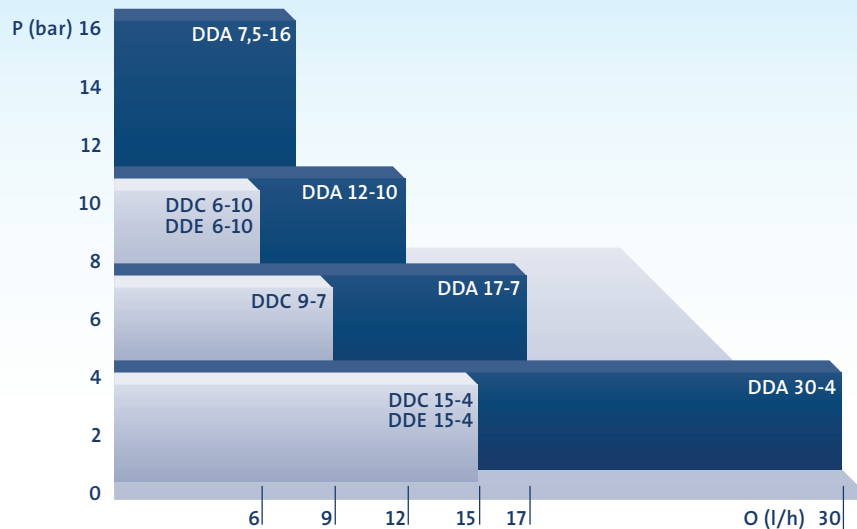
DDE

The DDE offers Digital Dosing with basic functions even for a low budget for easier applications. Now just 2 pump models cover a range where 12 or more were needed in the past:

- › Max. 15 l/h and 10 bar
- › Turn-down ratio 1:1000
- › Smooth continuous dosing
- › Always 100% suction stroke
- › Capacity setting 0.1-100%
- › Simple pulse operation mode
- › External stop and empty tank alarm

Please see next page for further details.

Performance range



Overview of functions

Control variant:	DDA			DDC		DDE		
	FCM	FC	AR	AR	A	PR	P	B
General								
Digital Dosing: Internal stroke speed and frequency control	●	●	●	●	●	●	●	●
Mounting plate (basic / wall mounting)	●	●	●	●	●	●	●	●
Supply voltage 100-240 V, 50-60 Hz	●	●	●	●	●	●	●	●
Enclosure class IP 65, Nema 4X	●	●	●	●	●	●	●	●
Control panel								
Control cube mountable in three positions: front, left, right	●	●	●	●	●			
Control panel position: front-fitted						●	●	●
Transparent protective cover for control elements	●	●	●	●	●			
Capacity setting in millilitres, litres or US-gallons	●	●	●	●	●			
Graphical display with background light in four colours for status indication: white, green, yellow, red	●	●	●	●	●			
Plain-text menu in different languages	●	●	●	●	●			
Turn-and-push knob (click wheel) for easy navigation	●	●	●	●	●			
Capacity adjustment knob (0.1 - 100%)						●	●	●
Start / Stop key	●	●	●	●	●			
100%key (deaeration)	●	●	●	●	●	●	●	
Operation mode switch (manual / pulse)						●	●	
Operation modes								
Manual speed control	●	●	●	●	●	●	●	●
Pulse control in ml/pulse	●	●	●	●	●			
Pulse control (1:n)						●	●	
Analog control 0/4-20 mA	●	●	●	●	●			
Batch control (pulse-based)	●	●	●					
Dosing timer cycle	●	●	●					
Dosing timer week	●	●	●					
Fieldbus control	●	●	●					
Functions								
Auto deaeration also during pump standby	●	●	●					
FlowControl system with selective fault diagnosis	●	●						
Pressure monitoring (min / max)	●	●						
Flow measurement	●							
AutoFlowAdapt	●							
SlowMode (anti-cavitation)	●	●	●	●	●			
Calibration mode	●	●	●	●	●			
Scaling of analog input	●	●	●					
Service information display	●	●	●	●	●			
Relay setting: alarm, warning, stroke signal, pump dosing	●	●	●	●	●	●		
Relay setting (additionally): timer cycle, timer week	●	●	●					
Inputs/outputs								
Input for external stop	●	●	●	●	●	●	●	
Input for pulse control	●	●	●	●	●	●	●	
Input for analog 0/4-20 mA control	●	●	●	●	●			
Input for low-level signal	●	●	●	●	●	●	●	
Input for empty tank signal	●	●	●	●	●	●	●	
Output relay (2 relays)	●	●	●	●	●	●		
Output analog 0/4-20 mA	●	●	●					
Input / Output for GeniBus	●	●	●					
Input / Output for E-box (Profibus DP or additional alarm relays)	●	●	●					

SMART Digital Accessories and Service

E-Box Profibus DP

With the additional E-Box module, the pump can be easily integrated in a Profibus DP network. This enables remote monitoring and setting via the fieldbus system. Just click the E-box in between the DDA pump and the mounting plate. With the plug and play solution, DDA pumps can also be easily retrofitted.



General pump accessories

A wide range of accessories is available for the SMART DIGITAL pump range, among others:

- › Installation kit including foot valve, injection unit and hose
- › Multi-function valve (PVDF)
- › Rigid suction lance (PE, PVDF) with low level and empty tank signal
- › Foot valve for flexible suction line (PE, PVDF, stainless steel)
- › Injection unit (PP, PVC, PVDF, stainless steel) in different designs
- › Hose in PVC, PE, ETFE in different sizes
- › Signal cables for all inputs and outputs
- › Dosing tanks in different sizes

All components have been especially designed for and adjusted to the new SMART Digital pumps.

Only original SMART accessories can guarantee optimum dosing results.



Service

The following service kits are obtainable (for PP, PVC, PVDF and stainless steel):

- › Complete dosing head kit
- › Valves and diaphragm kit
- › Valve kit
- › Diaphragm kit

Please see service catalogue for further service kits and details.

SMART Digital pumps have outstandingly long maintenance intervals.

Wear and tear parts which have been in contact with the media only have to be replaced after 8000 operating hours (or after two years at the latest).

Shorter intervals might be necessary for highly-abrasive media.